

STRAWSER STEEL DRUM OF OHIO LTD.

1410 Blatt Blvd. P.O. Box 637
Blacklick, OH 43004
Phone 614-856-5982 - Fax 614-864-7551

July 1, 2008

NOTIFICATION OF CLOSURE

Code of Federal Regulations 49 Part 178.2 (c) (1) requires that notification of closing methods used in drum assembly be provided to the users of 55 gallon steel drums produced by Evans. The closing methods stated below must be completed to ensure that your containers will perform as initially tested. Closures must be tightened to assure that the container does not leak under conditions normally incident to transportation. If there are any questions concerning proper closing methods, please contact your Evans Customer Service Representative.

CLOSED HEAD 55 GALLON STEEL DRUM (UN1A1)

For Proper Closure

1. Place 2" and 3/4" plugs with gasket into opening and tighten to typical torque values of 20-30 ft. lbs. for 2" and 12-15 ft. lbs. for 3/4" plugs. Specific torque values can be found in the Manufacturers recommended torque chart.
2. All closed head steel drums closed as stated above have met the UN performance requirements as specified in the container markings.

OPEN HEAD 55 GALLON STEEL DRUM (UN1A2)

1. Place cover on drums.
2. Place closing ring over the cover and top lip of the drum with the center line of the bolt lugs placed below the center line of the closure ring.
3. Insert bolt through the unthreaded lug and install on the locking nut. Then screw the bolt into the threaded lug. (Note: 16 gauge bolt ring does not have locking nut).
4. Tighten the bolt while tapping around the entire perimeter of the ring with rubber mallet. The bottom of the closing ring must tighten under the top curl of the body and top of the lid when fully assembled.
5. Tighten 12 gauge bolt rings with 5/8 inch bolts to 40-60 ft. lbs. Tighten 16 gauge bolt rings with 5/16 inch bolts to 12-15 ft. lbs. When fully assembled, the gap between the free ends of the ring should not exceed 1/4" and should not touch.
6. Tighten the locking nut against the un-threaded lug to prevent the bolt from backing out of the closing ring.
7. All open head steel drums closed as stated above have met the UN performance requirements as specified in the container markings.

The container Manufacturer is not responsible for changes or alterations in the sealing system of drums completed by the shipper (i.e., gasket changes, addition of plastic bags, change in components, etc.).

letters\notification of closure

To include Questar Part # as follows:

EDD355F, EDD355FE, EDD355FEGRN, EDD355F-YLW, EDD355FX, EDD356T, EDD356TL